

Materials List for:

Fabrication of Soft Pneumatic Network Actuators with Oblique Chambers

Lisen $Ge^{\star 1,2}$, Tianyu Wang $^{\star 1,3}$, Ningbin Zhang 1,2 , Guoying $Gu^{1,2}$

Correspondence to: Guoying Gu at guguoying@sjtu.edu.cn

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Materials

Name	Company	Catalog Number	Comments
Silicone elastomer	Wacker	ELASTOSIL M4601 A/B	Material of the actuators
Syringe	Shanghai Kindly Medical Instruments	10 ml	Used to inject silicone rubber into the hole of the mold for fabricating the connection end
Precision scale	Shanghai Hochoice	UTP-313	Used to weigh the silicone rubber
Planetary centrifugal vacuum mixer	THINKY	ARE-310	Used to mix the silicone rubber and defoam after mixing process
Release agent	Smooth-on	Release 200	Used for ease of demolding
Needle	Shanghai Kindly Medical Instruments		Used for Piercing the bubbles form on the surface
Utility blade	M&G Chenguang Stationery	ASS91325	Used for Scraping off excess silicone rubber along the upper surface of the mold
Vacuum oven	Ningbo SI Instrument	DZF-6050	Used to reduce the cure time of the silicone rubber
Male stud push in fit pneumatic fitting	Zhe Jiang BLCH Pneumatic Science & Technology	PC4-01	Used to connect the tubing and the 3D-printed actuator tubing connector
Tubing	SMC	TU0425	Used for actuating the actuators
Vacuum pump	Zhe Jiang BLCH Pneumatic Science & Technology		Used as the air source
Pressure valve	Zhe Jiang BLCH Pneumatic Science & Technology	IR1000-01BG	Used for adjusting the input air pressure

¹State Key Laboratory of Mechanical System and Vibration, Shanghai Jiao Tong University

²Robotics Institute, School of Mechanical Engineering, Shanghai Jiao Tong University

³University of Michigan-Shanghai Jiao Tong University Joint Institute, Shanghai Jiao Tong University

^{*}These authors contributed equally